

CJRY - TYPE MARINE MACHINERY FLEXIBLE SHAFTREMOTE CONTROL DEVICE

Proid	ct No :		
1 1010	CLING.		

HENAN GUANGCAI ELECTRIC CO., LTD

Add: Sanqiang Industrial Park Taihang Rd. Anyang Henan Province, China Tel:+86-0372-3159500 (office)

+86-0372-3159512 (technical department)

Fax: +86-0372-3159506 (office)

+86-0372-3159511 (technical department)

P.C.: 455000

E-mail:gcdesign@aygcship.com Http://www.aygcship.com



A, General

 Characteristic: CDRY type M/E remote control device, which is divided into two kinds of operating consoles, as flush-type(may be integrated to WH/C) and floor-type, it may remote control M/E governing and gearbox reversing in W/H (or at other 4 different positions), it also may manual control M/E governing and gearbox reversing;

2, Structural Composition:

- ① External dimension of flush-type is: Length 580 *Width 500 *Depth 800mm,or specially manufacture according to customer's requirements.
- ② External dimension of floor-type is: Length 580 *Width 500 *Aft height 900mm,or specially manufacture according to customer's requirements.
- ③ Composition of the unit: electronic flexible shaft manoeuvring system, main propulsion set state indication unit (possessing functions as gearbox ahead, astern indication and dimmer); power supply is DC24V, auxiliary engine telegraph unit, extension alarm unit, emergency light telegraph(selective).
- 3, Type: CDRY-M/E type
- 4, Applied type: main propulsion set which is composed by middle high speed diesel engine and gearbox. Effective control distance from W/H to machinery location in no greater than 30m.
- 5, Product classification:single engine manoeuvring type and computer double engine manoeuvring type.
- 6. Ambient condition:
 - 6.1 Ambient temperature : -10°C ~+55°C
 - 6.2 Relative humidity: relative humidity is 95% under the condition that ambient temperature is $+40^{\circ}$ C.
 - 6.3 Atmospheric pressure: 86~106kpa
 - 6.4 Vibration: 2~13.2Hz displacement ±1mm

13.2~80Hz acceleration ±0.7g

6.5 Working Voltage: DC24V(-10%~+6%)

Battery DC24V± 20%

6.6 Working Current: <30A

B, Main Performance

1, Machinery flexible shaft manoeuvring system is imported from America MORSE



Company, manoeuvring system's classification as follows:

① MT-3 type manipulator(stainless steel material)

Manoeuvring function: single handle dual functions(governing, reversing interlocking). Applied to import diesel engine.

Manoeuvring mode: from manoeuvring position to engine room main propulsion set is flexible shaft driving.

Composition: Manipulator(installed in W/H, standard configure 1 piece)1 piece

M/E governing flexible shaft(installed between W/H and engine

room)1 piece(length is undetermined)

Gearbox reversing flexible shaft(installed between W/H and engine room)1 piece(length is undetermined)

Flexible-shaft connection accessory(flexible-shaft union joint and press code,installed in engine room)each 2 pieces / engine

Controlled member: M/E governor is lever-type 0-45° revolution mode.

Gearbox is 0-45° handle manoeuvring hydraulic reversing type.

Advantage: firmness and wear well.

Disadvantage: handle is not easy to orient.

② SL-3 type manipulator(aluminium alloy material, engineering plastics encloser)

Manoeuvring function:single handle dual functions(governing, reversing interlocking).Applied to domestic diesel engine.

Manoeuvring mode:from maneuvering position to engine room main propulsion set is flexible shaft driving.

Composition :Manipulator(installed in W/H ,standard configure 1 piece)1 piece

M/E governing flexible shaft(installed between W/H and engine

room)1 piece(length is undetermined)

Gearbox reversing flexible shaft(installed between W/H and engine room)1 piece(length is undetermined)

Flexible-shaft connection accessory(flexible-shaft union joint and press code,installed in engine room)each 2 pieces / engine

Controlled member:M/E governor is lever-type 0-45° revolution mode.

Gearbox is 0-45° handle manoeuvring hydraulic reversing type.

Advantage: handle is easy to orient.

Disadvantage: incapable of long-term overload driving.

③ NB type or MN type manipulator(aluminium alloy material)



Manoeuvring function:single handle single function(governoring, reversing are separately operated). Applied to all kinds of import, domestic diesel engine.

Manoeuvring mode:from maneuvering position to engine room main propulsion set is flexible shaft driving.

Composition : Manipulator(installed in W/H ,standard configure 1 piece)1 piece

M/E governing flexible shaft(installed between W/H and engine
room)1 piece(length is undetermined)

Gearbox reversing flexible shaft(installed between W/H and engine room)1 piece(length is undetermined)

Flexible-shaft connection accessory(flexible-shaft union joint and press code,installed in engine room)each 2 pieces / engine

Controlled member: M/E governor is lever-type 0-45° revolution mode.

Gearbox is 0-45° handle manoeuvring hydraulic reversing type.

Advantage: capable of long-term overload driving, handle is easy to orient.

Disadvantage: operation is inconvenient.

- 2, Auxiliary engine telegraph unit:
 - ① Mainly used for communication between W/H and engine room manoeuvring position.
 - 2 Communication position selector: W/H-STOP-LOCAL
- 3, Extension alarm unit:

Extend to WH/C according to alarm signal supplied by different main propulsion units. Mode of signal extension: 485 bus system.

4, Main propulsion set state indication unit:

M/E tachometer, stern shaft tachometer, M/E emergency stop push button, gearbox ahead, astern indication and dimmer, mute self checking function.

5, Emergency light telegraph(selective)

C, Use and Adjustment

1, Operating Performance

Warm up:when handle is laid in neutral position, external bracing handle may proceed operation as governing warm up. After finished warming up, move handle to the neutral position, manipulator may proceed normal operation as governor, reversing.

Manoeuvring characteristic: When handle is pushed ahead, firstly proceed ahead



coupling, here control gearbox flexible shaft is manoeuvred, gearbox is ahead running. Keep on pushing handle, governor lever of M/E will turn along with handle's turning, here rotational speed of M/E will increase gradually. This operation is finished by single handle; astern operation is same.

2, Function:

Single / double handle manoeuvring

Stop governing warm up

Neutral safety switch is capable of preventing on-load (coupling state) start-up Reversing voyage is adjustable.

- 3, Installation requirement of flexible shaft
 - (1) Flexible shaft should be little curved, avoid sharp curve, bending radius is greater than 203mm (bend angle is greater than 120°)
 - (2) For long line, flexible shaft should be supported with coil holder.
 - (3) Flexible shaft is connected with M/E and gearbox, the hunting angle of flexible shaft tie-in should be less than $\pm 8^{\circ}$ C.
- 4, Connection between manipulator and flexible shaft, connection between flexible shaft, M/E and gearbox.

See installation scheme in finished documents.

D, Others:

- System is serial order ,partly component(as electronic flexible shaft manoeuvring system, auxiliary engine telegraph, emergency light telegraph)may be ordered separately.
- 2, Note types of M/E and gearbox, content, quantity and installation mode of all kinds of control units at the time of order.
- 3, Provide classification society certificate and 3 sets of finishing documents.
- 4, If user has special requirement, we can specially design and manufacture.

This document is edited by technical center of Henan Guangcai Electric Co.,Ltd.

Tel: +86-372-3159510/12 Fax: +86-372-3159511 Edited by: Fan Hongbin Audited by: Zhao Lijun Approved by: Zhang Songlin